

Solar Occultation Flux (SOF) measurements around the Sweeny power plant and in the Houston Ship Channel area -H53

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- Development of methods for measuring gas emissions: ship, agriculture, petrochemistry, refinery, landfills, megacities.
- Atmospheric research: Stratospheric ozone, climate gases, vehicle emissions
- Volcanoes

The optical remote sensing group

Radio and Space

Chalmers University of Technology

CHALMERS

Aim

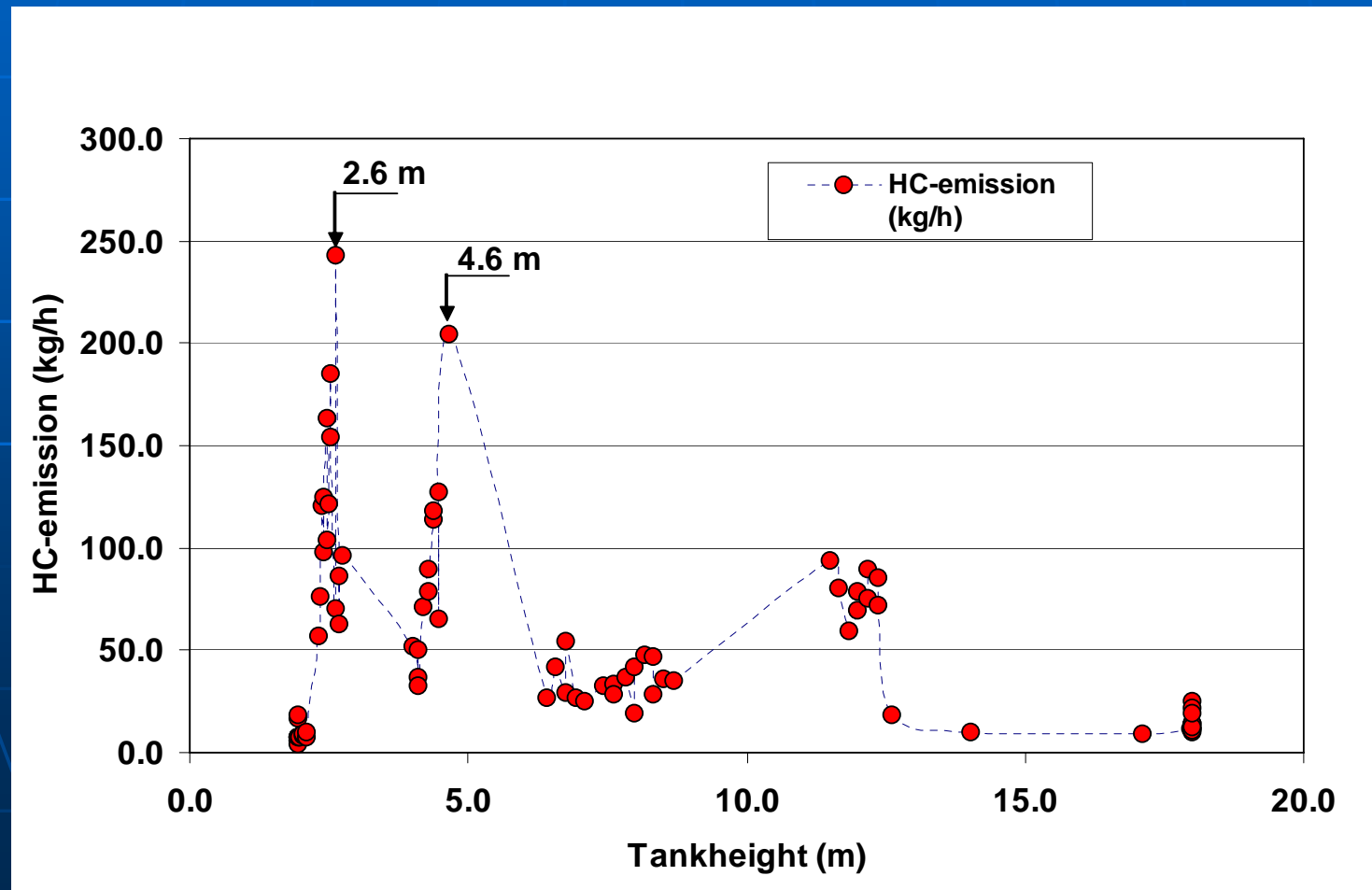
- Estimate total emissions (tons/day) of VOCs (+NO₂, SO₂), primarily alkanes and olefines, being emitted from Sweeny chemical facility and the Houston Ship Channel, using the **Solar Occultation Flux method (SOF)**



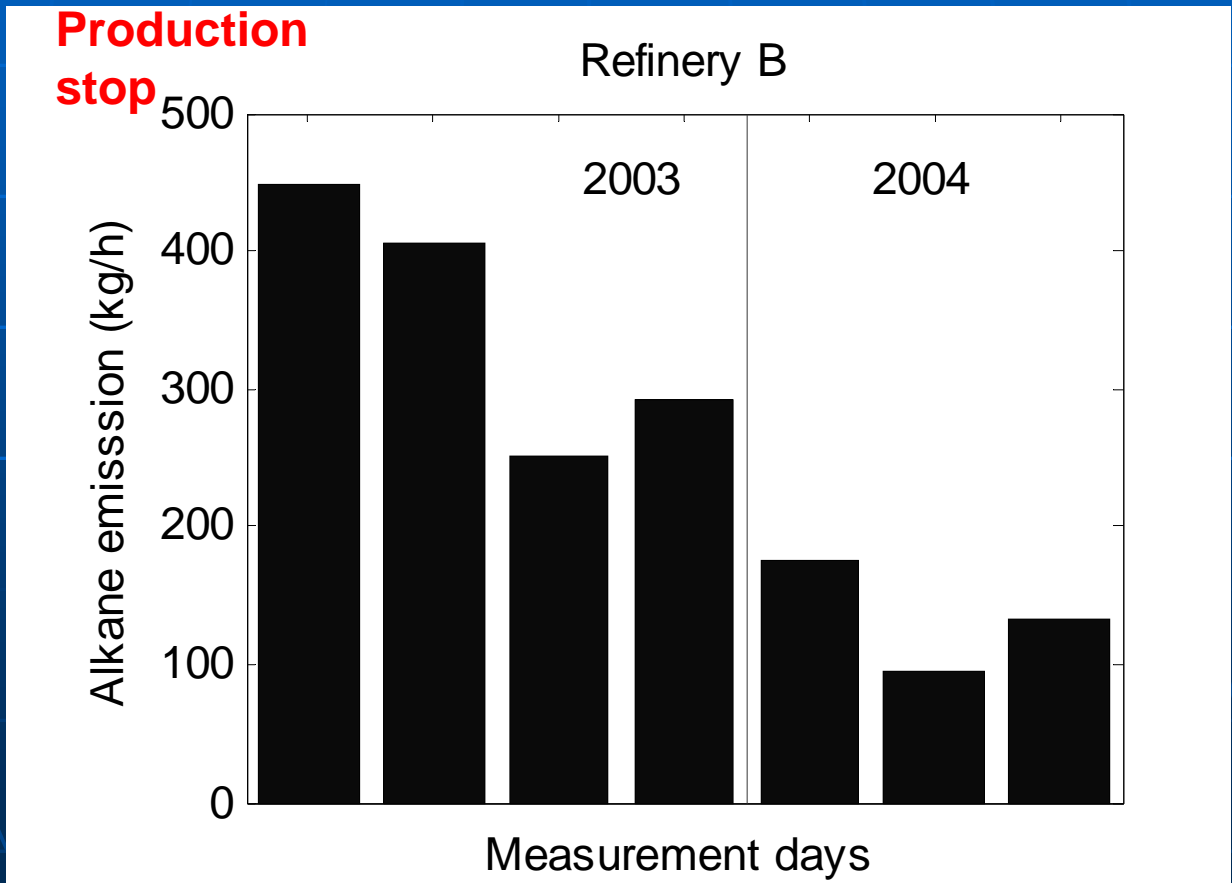
Why measure instead of the standard approach with EPA-21 and tanks model?

- Leaks from cooling towers, flares, water treatment facilities, storage caverns, loading (trucks/ships), tank cleaning and repair etc, are not assessed in the standard approach
- Typical results on Swedish refineries shows that fugitive emissions from the process stands ONLY for 20-50% of the hydrocarbon emissions and the rest is crude oil tanks 20-30%, product tanks 20-40% and water treatment 5-10%
- The last TEXAQ-I campaign indicates discrepancies of a factor 5 between the standard approach and measurements in the Houston shipchannel
- A significant fraction of the emission comes from few malfunctioning equipment:
 - DIAL measurements in early 1990's in Sweden showed discrepancies up to a factor of 20 compared to estimates.
 - The flares in a petrochemical plant may emit as much as the whole polyethylene plant (SOF 2000)
 - Tank emissions are highly variable

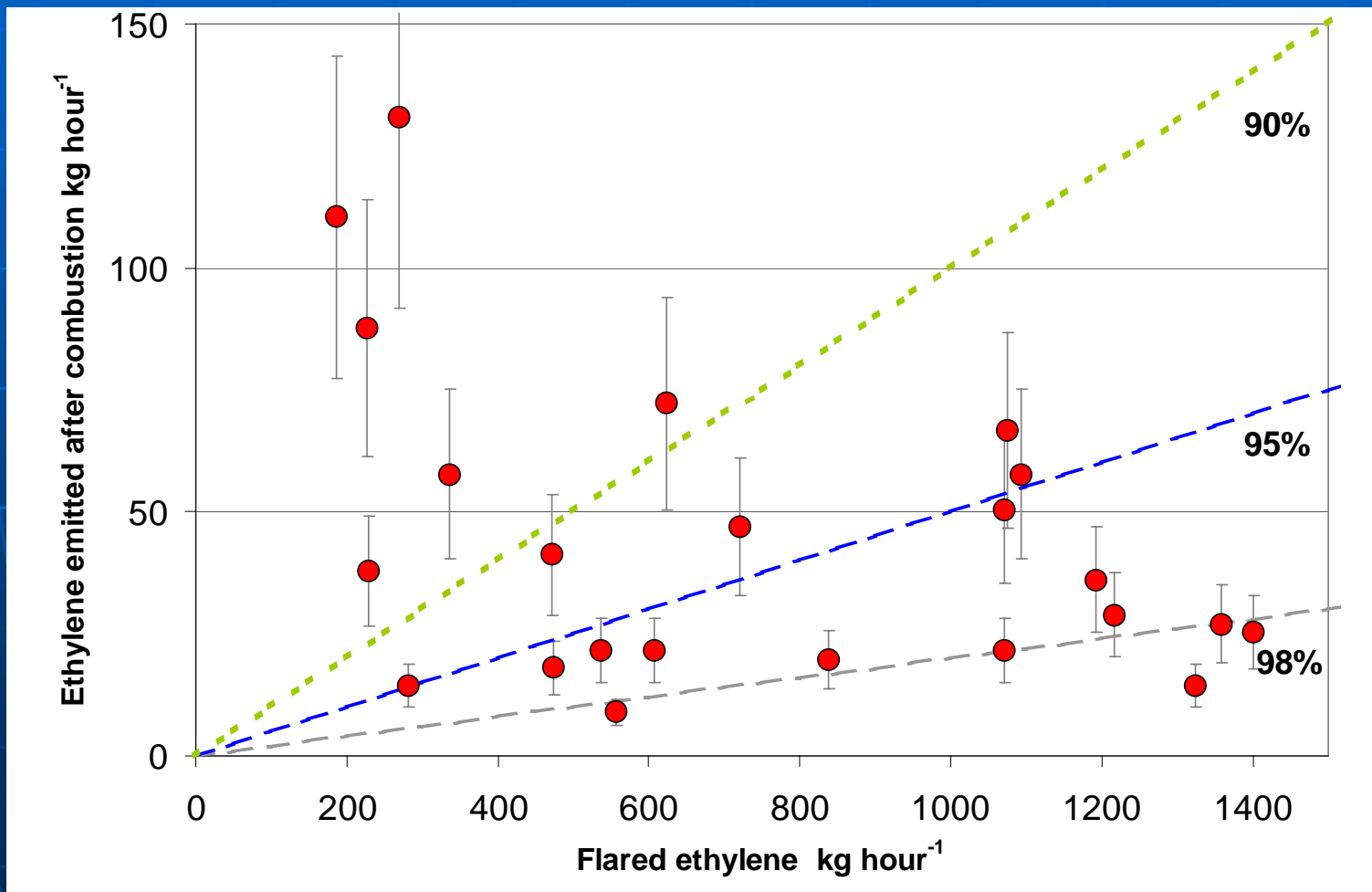
Alkane emission from a crude oil tank with a double sealed floating roof, measured by FTIR+tracer



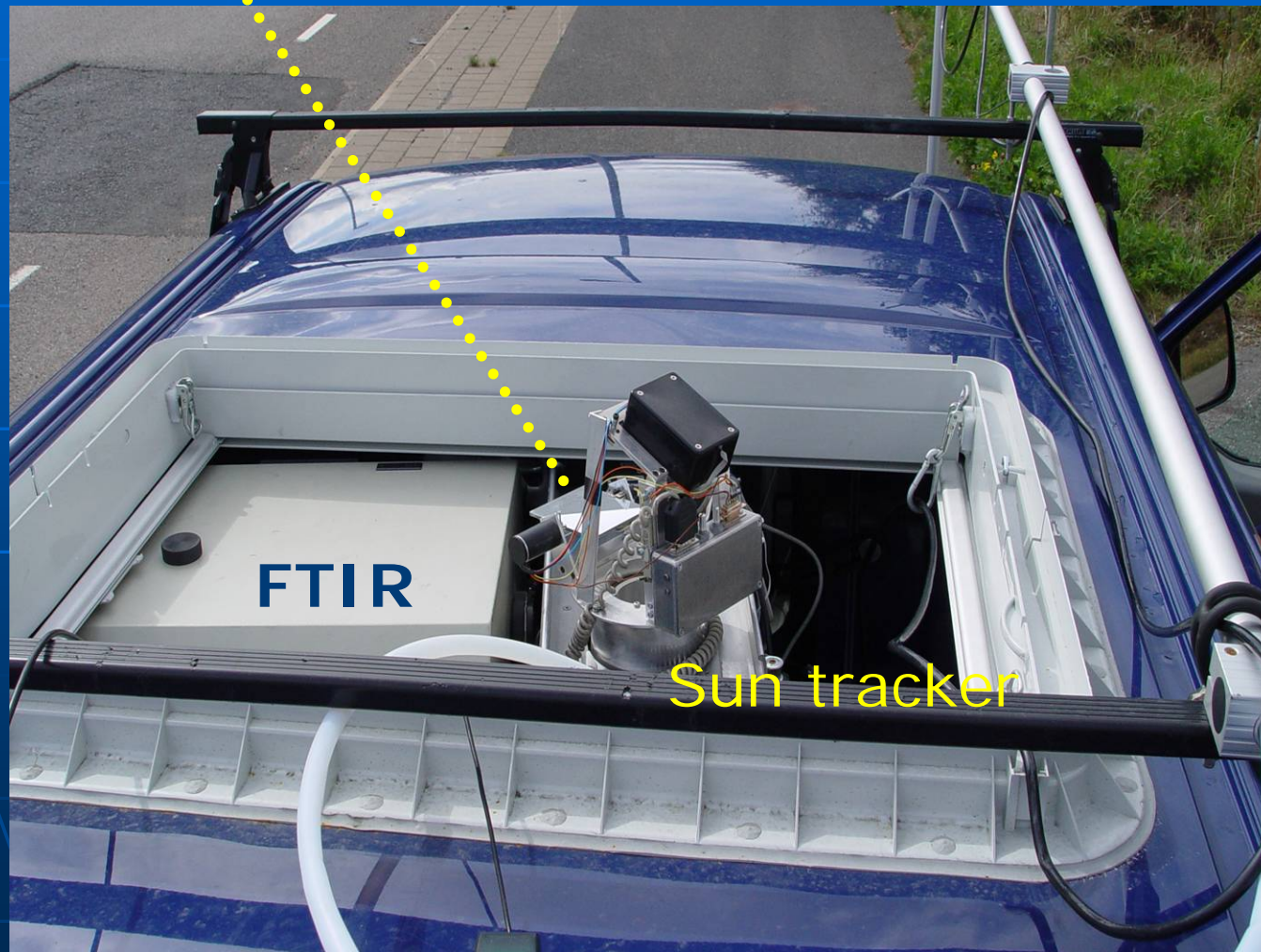
Measurements of total VOC emissions from a refinery after a major maintenance stop (SOF method)



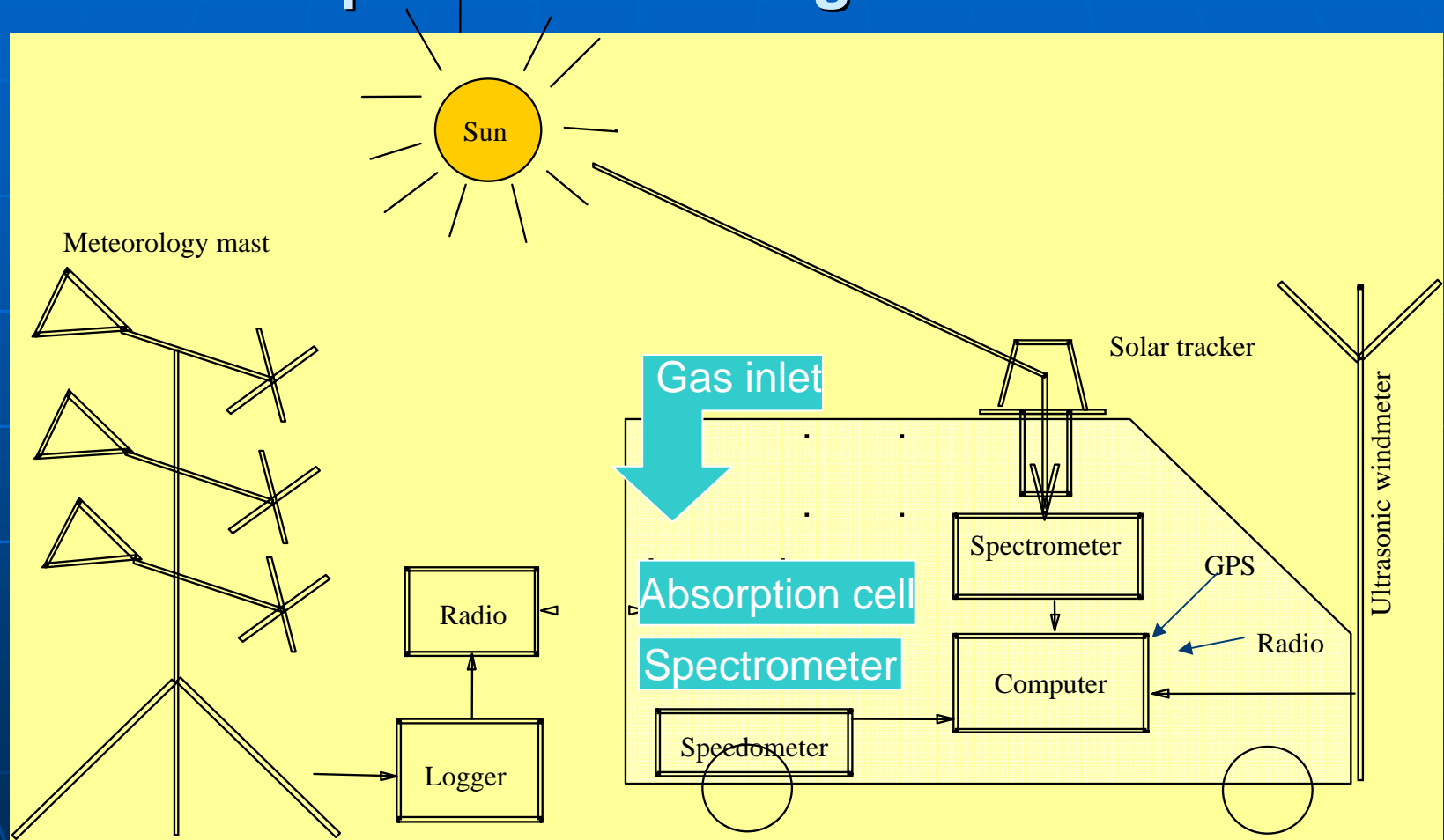
Ethylene emission versus flared amount



The Solar Occultation Flux method (SOF)



During SOF measurements a **line integrating** (solar) FTIR spectrometer is used together with a **point measuring one**

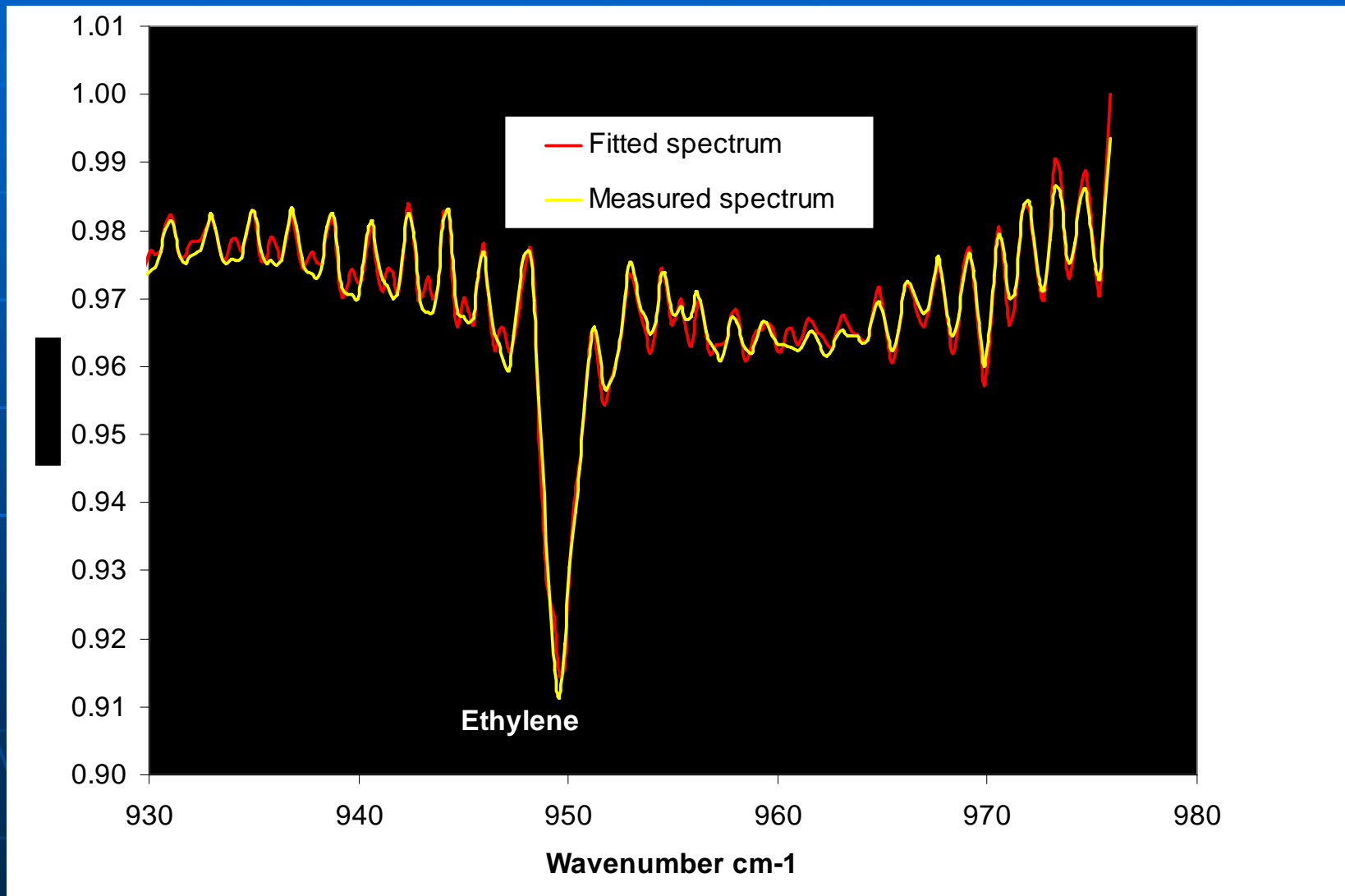


Spectral retrieval of the gas column in the solar light

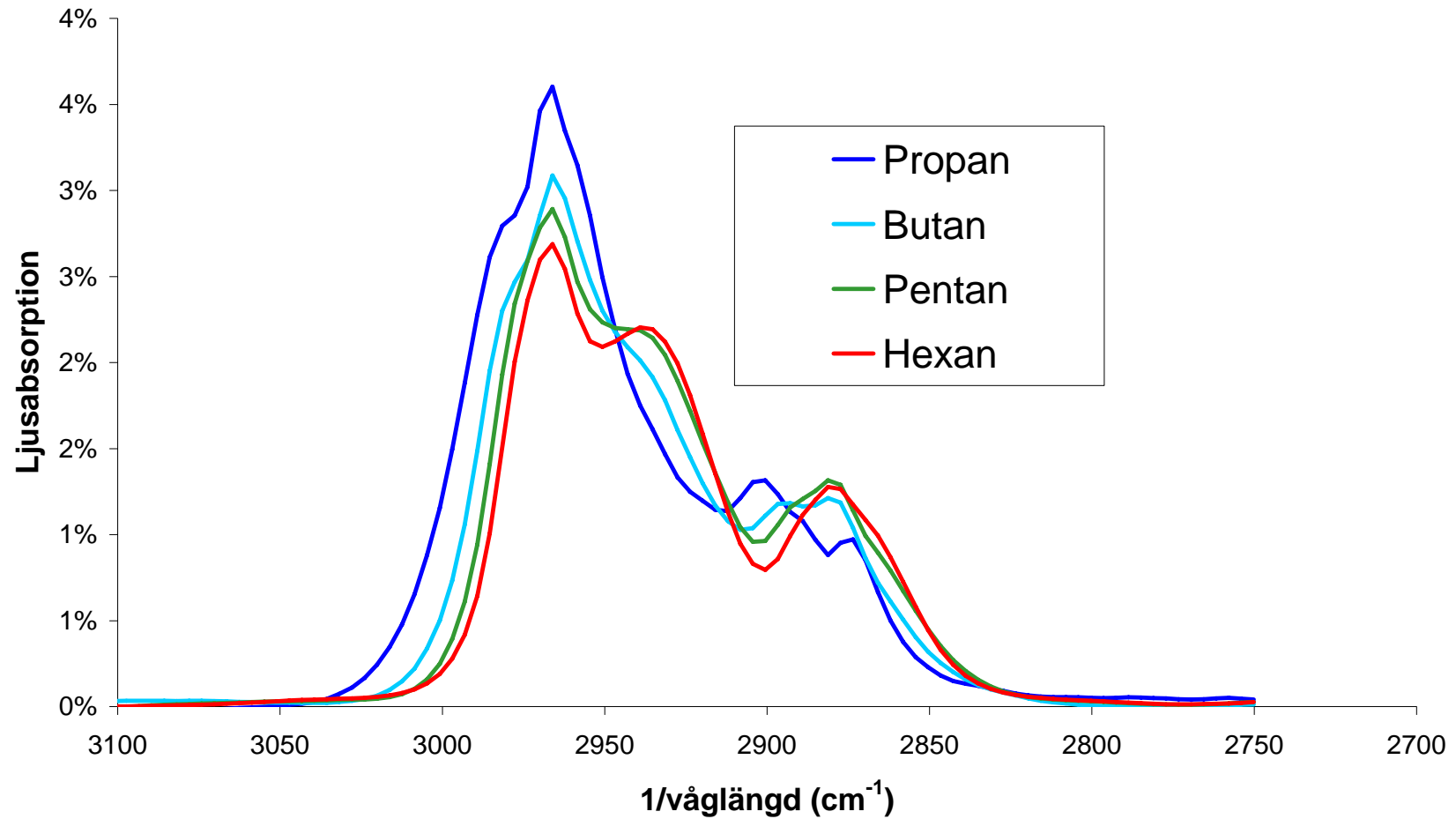
Calibration spectra are calculated from published data: HITRAN 2000, NIST, PNL, and the Hanst library.

- The retrieval is conducted by spectral fitting (least square) of the calibration spectra to the measured ones, using published codes
 - SFIT2 (Rinsland-Connor, NASA),
 - NLM, MALT (Griffith, Uni Wollongong)
 - QESOF (Kihlman, Chalmers)

Finger print of ethene in the plume of a polyethylene plant in infrared solar light. (Also a fitted laboratory spectrum is shown)



Alkane spectra



Alkanes more tricky to measure than alkenes !

- Alkanes from refineries are measured in the 3 μm region
- The measurement correspond to the amount of C-H bindings
- In this region the specificity is low but it is possible to obtain the average weight of the molecules
- Comparison with GC shows that the alkanes from crude oil can be measure with very good accuracy ($0.2\% \pm 5\%$)

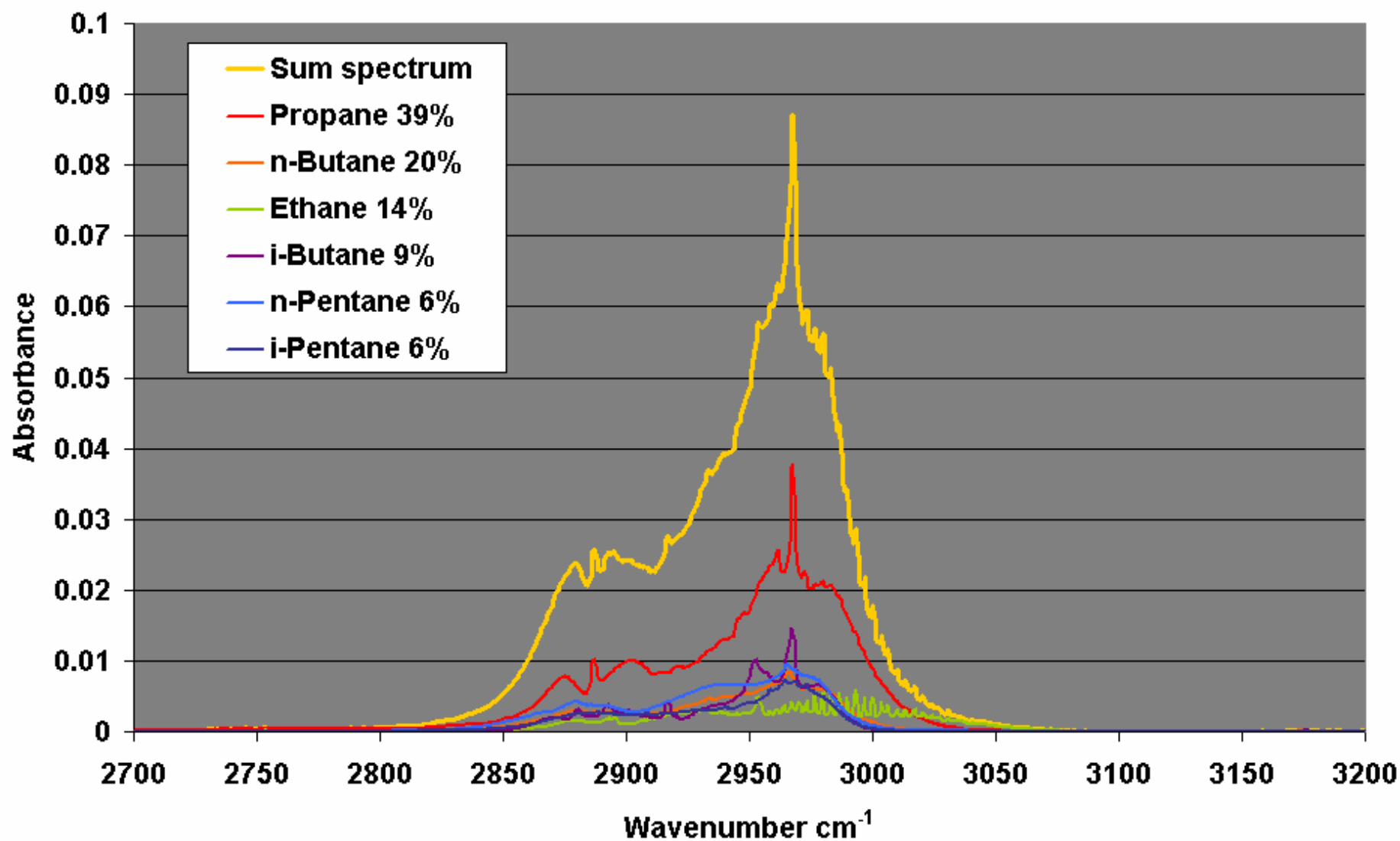
What VOCs are emitted from crude oil?

Compound	Mixing ratio by molecules (%)	Mass ratio (%)	Cross sensitivity as mass of Butane
Propane	38.78	32.50	0.98
n-Butane	20.28	22.41	1.00
Ethane	14.48	8.28	0.26
Iso-Butane	8.69	9.59	1.60
n-Pentane	6.20	8.49	1.01
Iso-Pentane	5.66	7.76	1.29
Decane	1.44	3.88	0.74
Hexane	1.12	1.82	0.94

98.5 % of the mass correspond to alkanes,
1% Aromatics and 0.5% alkenes

n-Heptane	0.27	0.51	0.76
Octane	0.05	0.11	0.55
Nonane	0.01	0.03	0.42
<i>Toluene</i>	<i>0.21</i>	<i>0.37</i>	<i>0.04</i>
<i>Benzene</i>	<i>0.09</i>	<i>0.13</i>	<i>0.00</i>
<i>Ethylbenzene</i>	<i>0.06</i>	<i>0.12</i>	<i>0.27</i>
<i>1,2,4-TMB</i>	<i>0.11</i>	<i>0.24</i>	<i>0.00</i>
<i>1,3,5-TMB</i>	<i>0.01</i>	<i>0.02</i>	<i>0.00</i>
<i>m+p-xylene</i>	<i>0.07</i>	<i>0.14</i>	<i>0.03</i>
<i>o-xylene</i>	<i>0.03</i>	<i>0.05</i>	<i>0.10</i>
Etene	0.10	0.05	0.02

Synthetic IR spektrum: sum of the spectra of the components in in a crude oil tank plume,



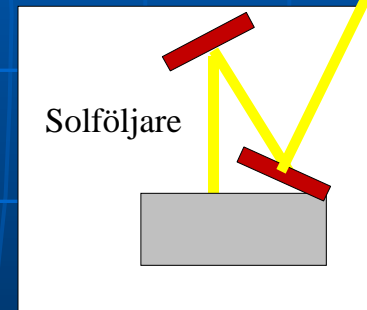
SOF (Solar Occultation Flux) method



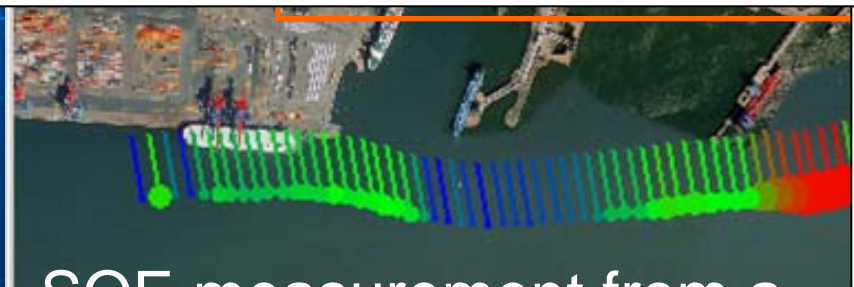
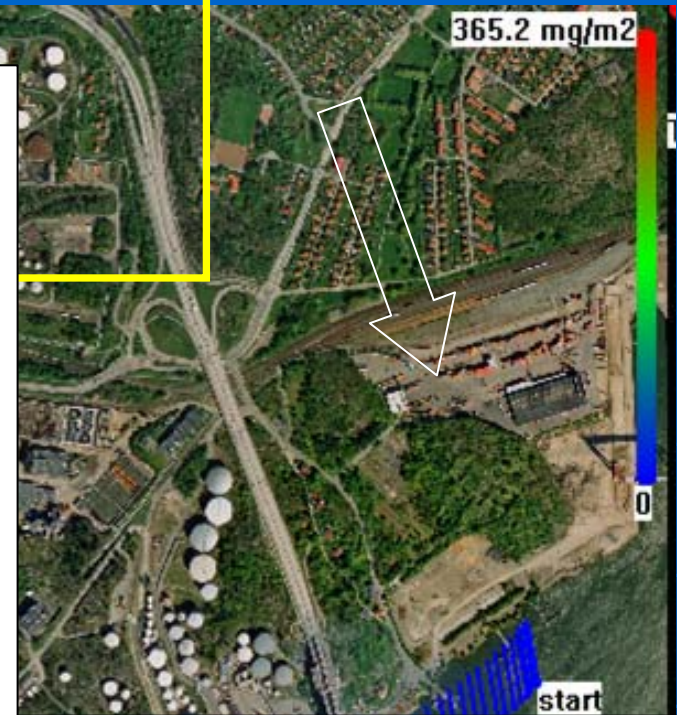
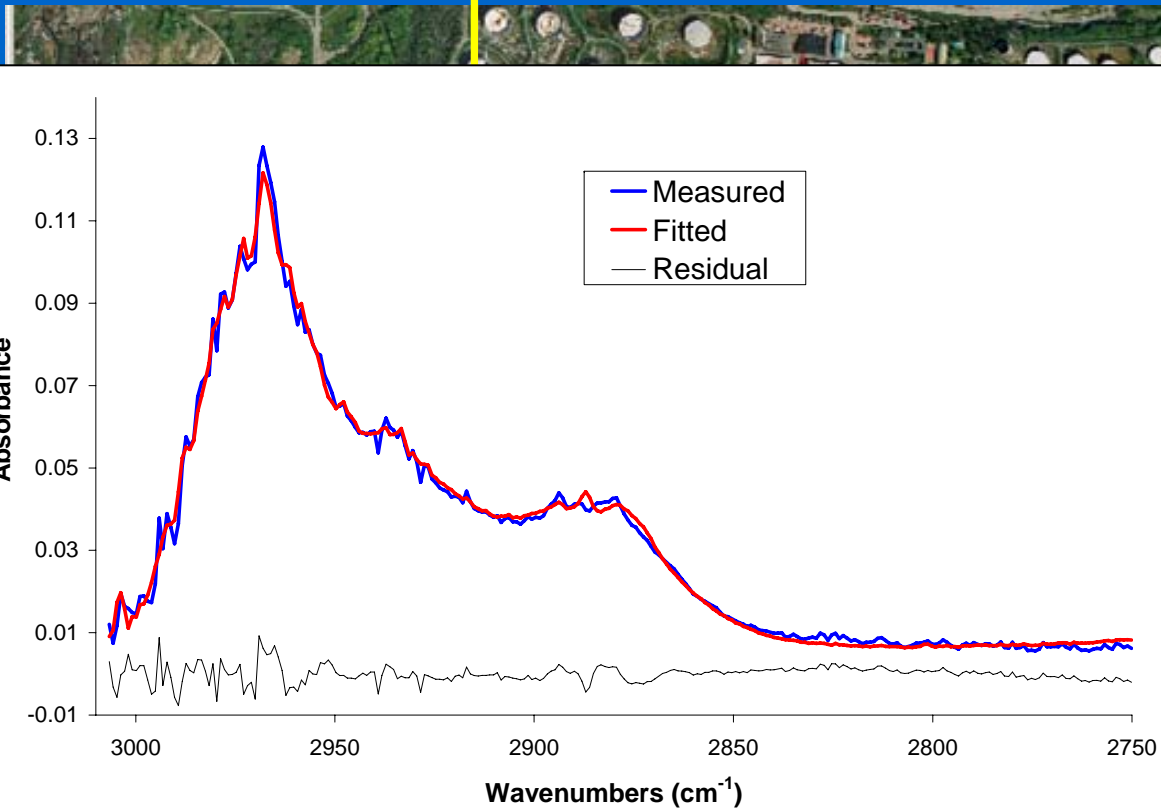
Cross section of a flue gas plume blowing towards the observer

Gas column

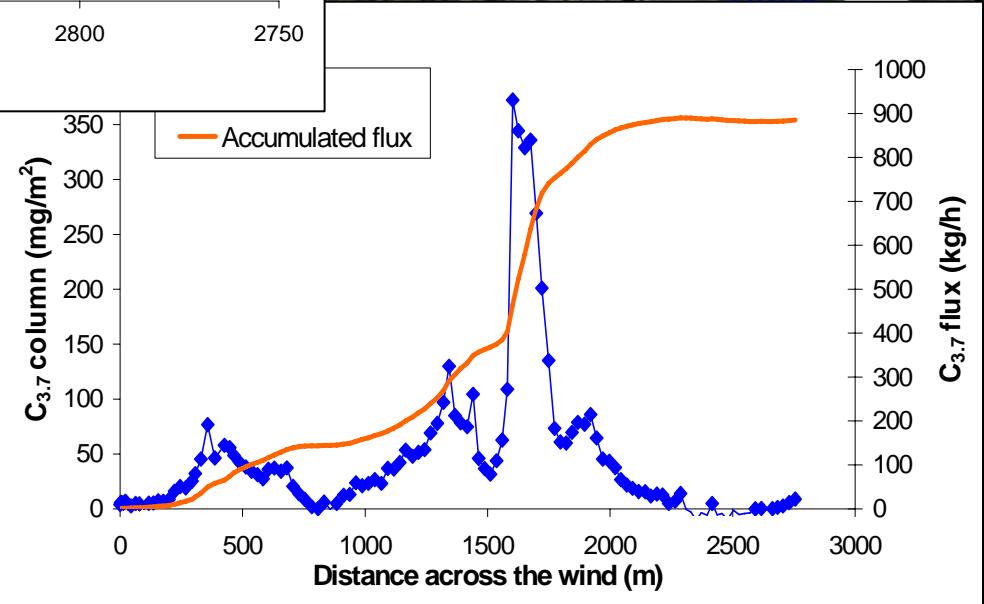
- Uppmätt gaskolumn mg/m² längs sträckan
- Ackumulerad gaskolumn mg/m (prop mot Flux)



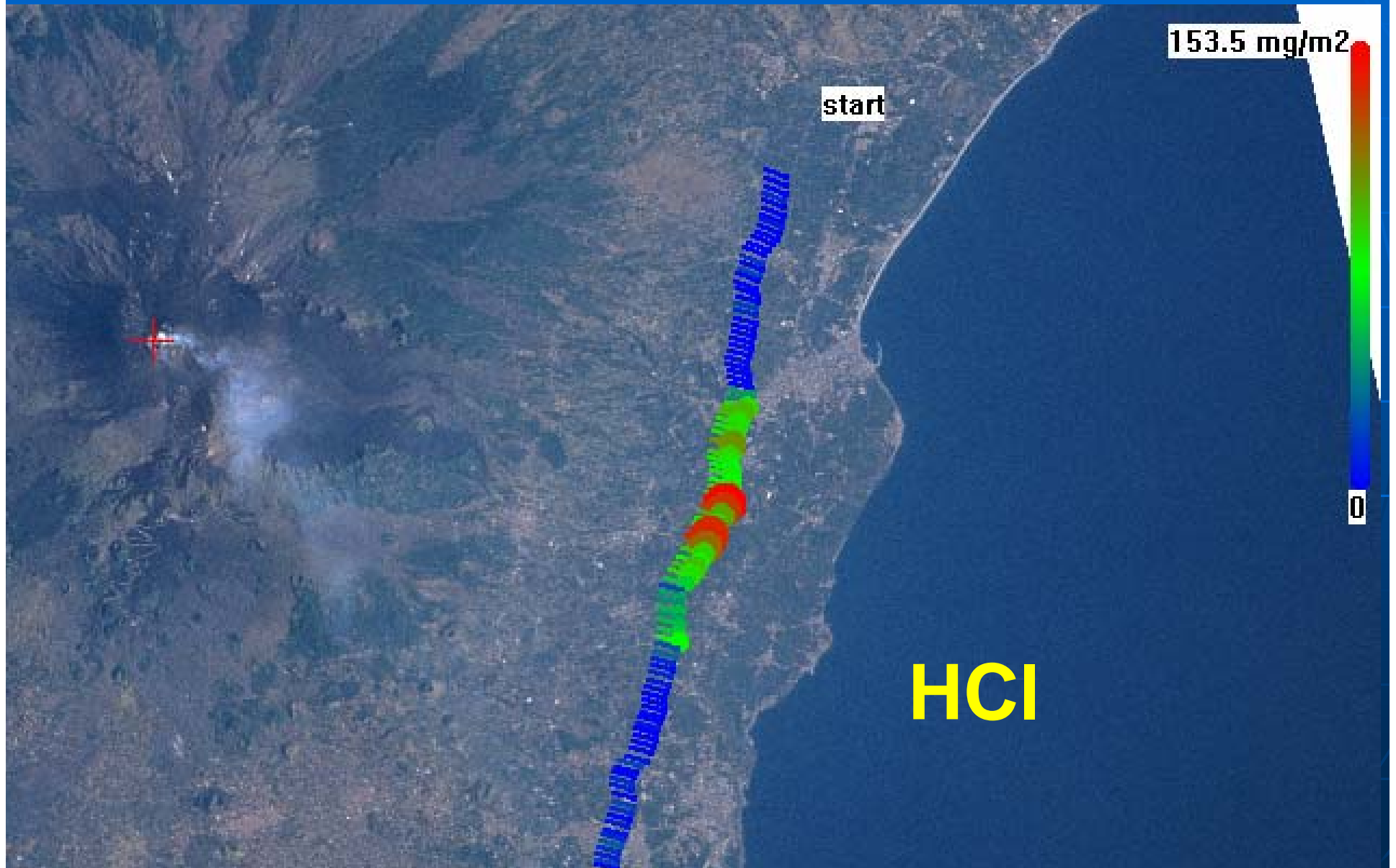
$$\text{Flux} = \text{Accumulated gas column} * \text{windspeed}$$



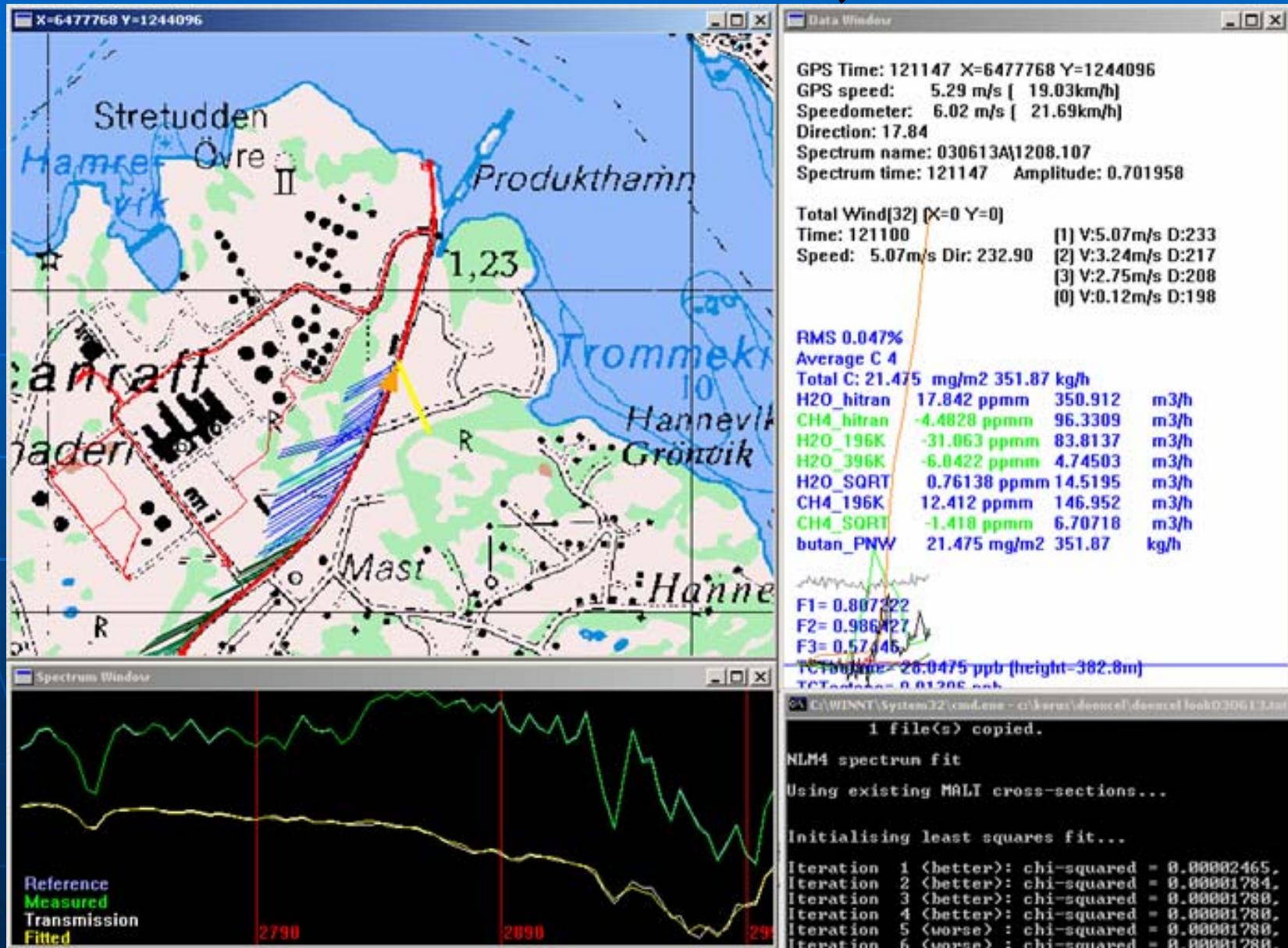
SOF-measurement from a
 ship in the Göteborg
 harbor



Volcanic emissions of HCl, Mt Etna Sicily



Automatic retrieval, QESOF



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IRCube, 10/15/2004

SOF

- The SOF method was developed in 1997 (patented)
- Measurable species includes VOCs (alkenes, alkanes) ammonia, formaldehyde, CO, HCl, HF, NO₂ and SO₂
- Typical accuracy 20-30%, dominated by uncertainty in the wind field
- Experience:
 - SOF is used since 3 years in an on-going Swedish program (KORUS) for monitoring of the VOC leakages from the Swedish refineries and petrochemical plants.
 - The technique has been applied for volcanic measurement of SO₂, HCl, and HF in an EU project with several campaigns at Mt Etna and Popocatepetl
 - Participation in campaigns in Mexico city 2003 and 2006, using the SOF method (CO, NH₃, HNO₃, ethylene). Two similar campaigns around Milano (CO, formaldehyde). A new one in March 2006.

Main Activity during TEXAQII 2006

- Quantitative measurement of VOC fluxes around the Sweeny facility (generic olefine plant) that can be used to compare against reported VOC emissions (alkanes, olefines and NO₂). If possible site access. (Sep 11-24)

Sweeny



Main Activity II

- Measurements at various distances from the HSC for total flux estimation, plume evolution and comparison with airborne measurements (alkanes, olefines, formaldehyde, CO, NO₂, SO₂) and studies of downwind plume evolution (Aug 21-Sep 3)



SOF



2 km

SOF

SOF



houst



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Pointer 29°44'41.83" N 95°08'11.84" W

Streaming .|

25%

Eye alt 35053 ft

Other possible activities

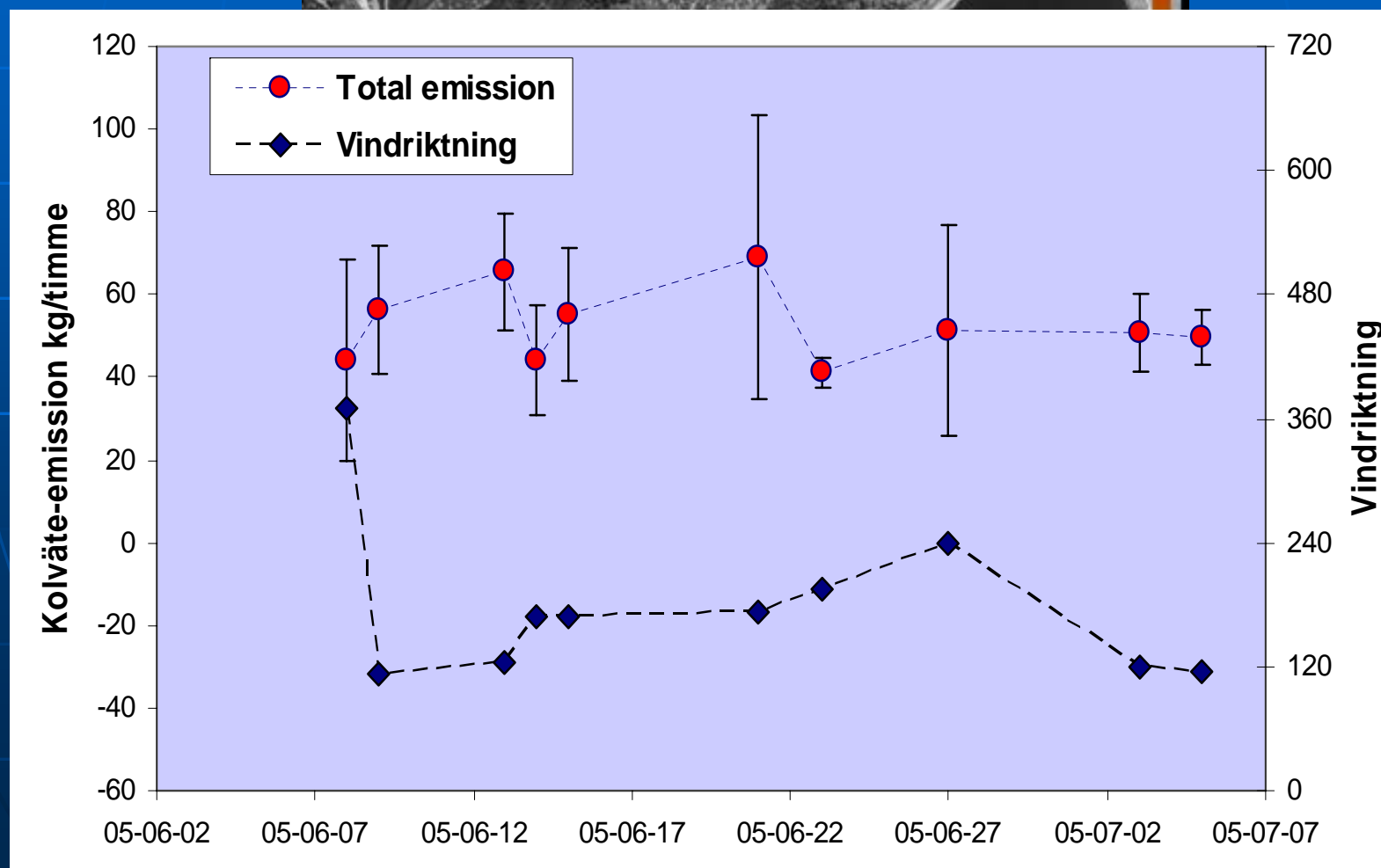
- Other possible activities: -
 - An isolated refinery (Baytown+other)
 - Other isolated petrochemical plants (Freeport, Choc. Bayou)
 - Waste water plant emissions Texas City,
 - Loading dock operations,
 - Other high emission locations as determined by the most recent LSI HAWK camera analysis

Examples

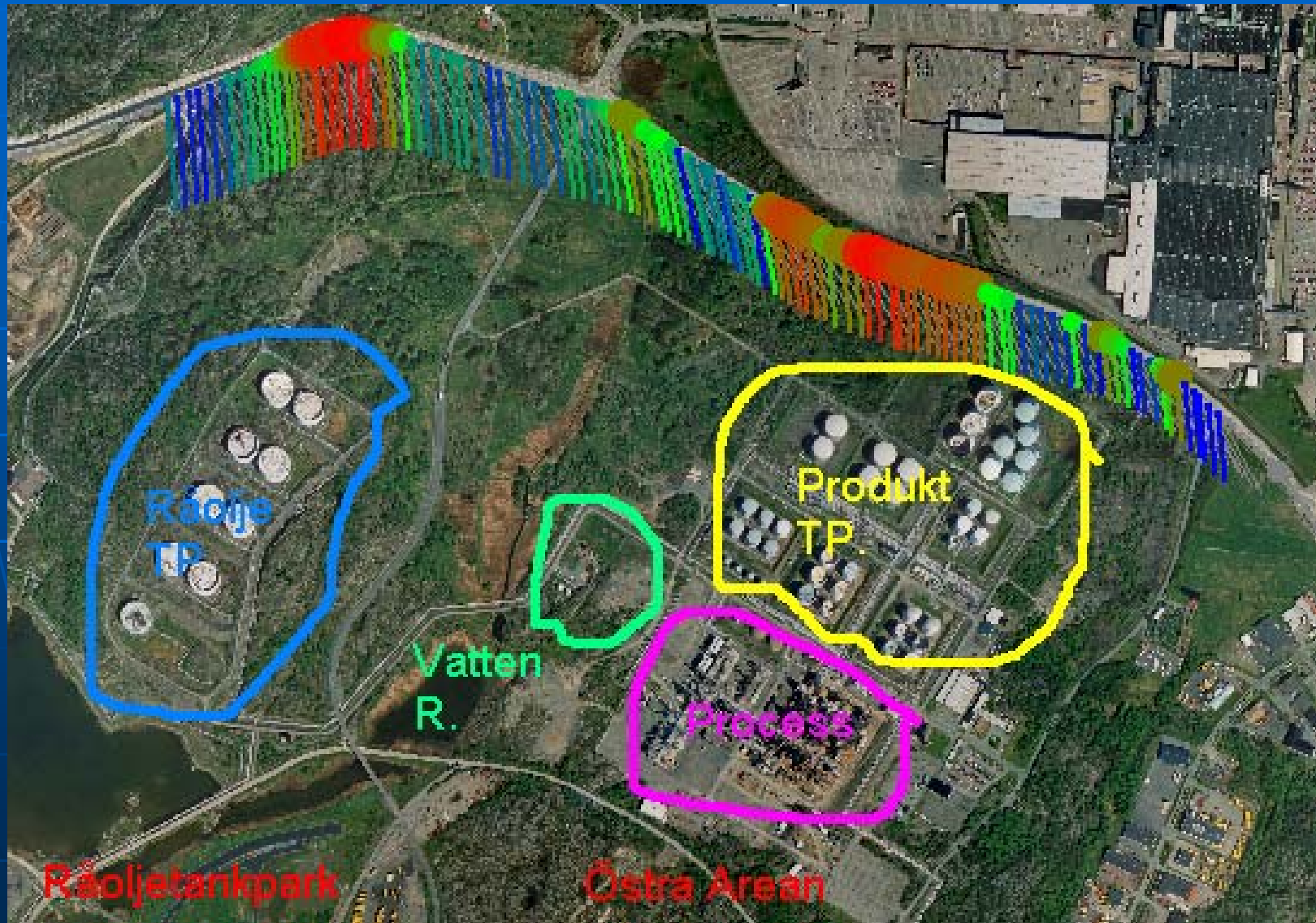
Total VOC emissions from a Bitumen refinery

(54 individual measurements)

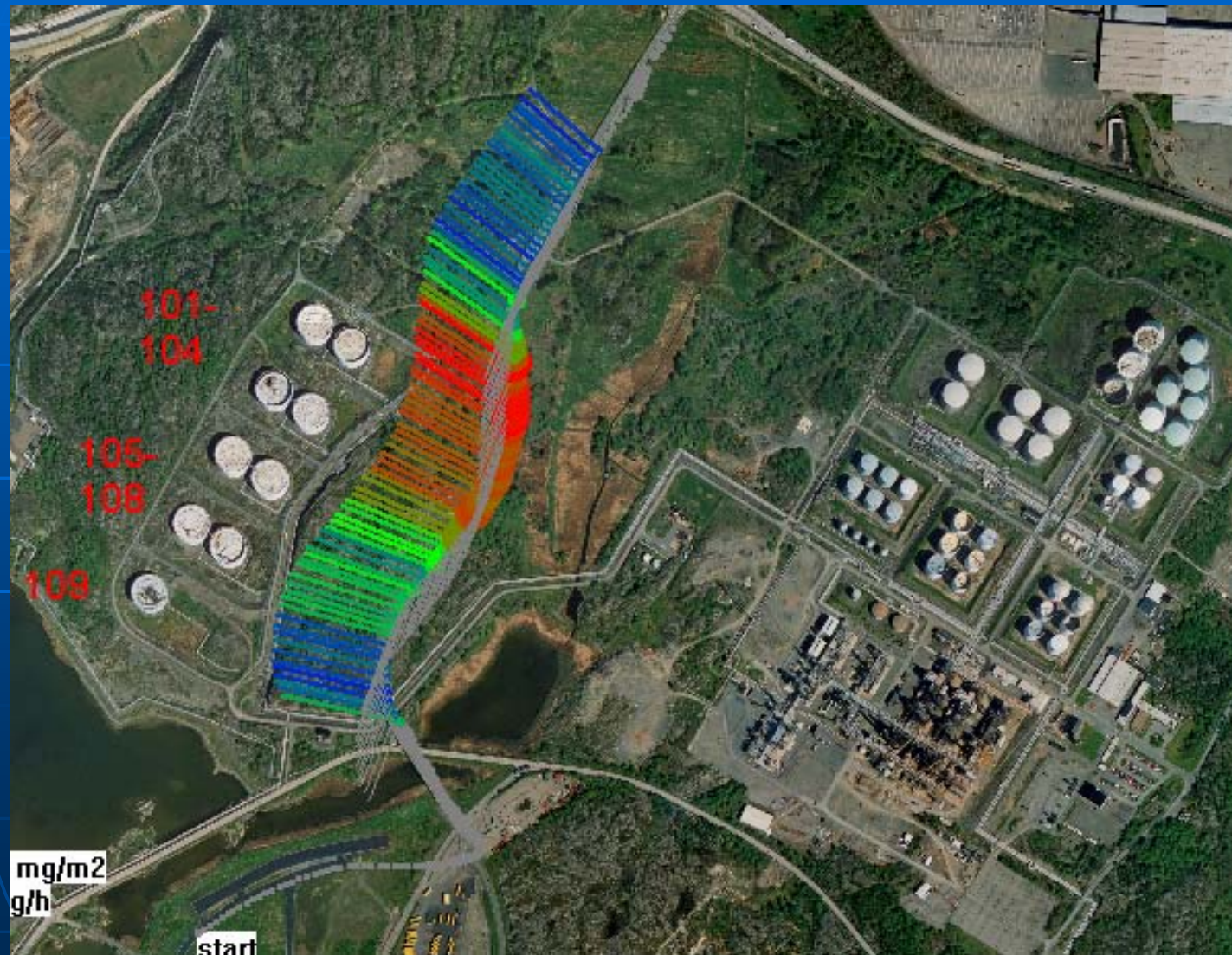
50 kg/h $\pm 14\%$



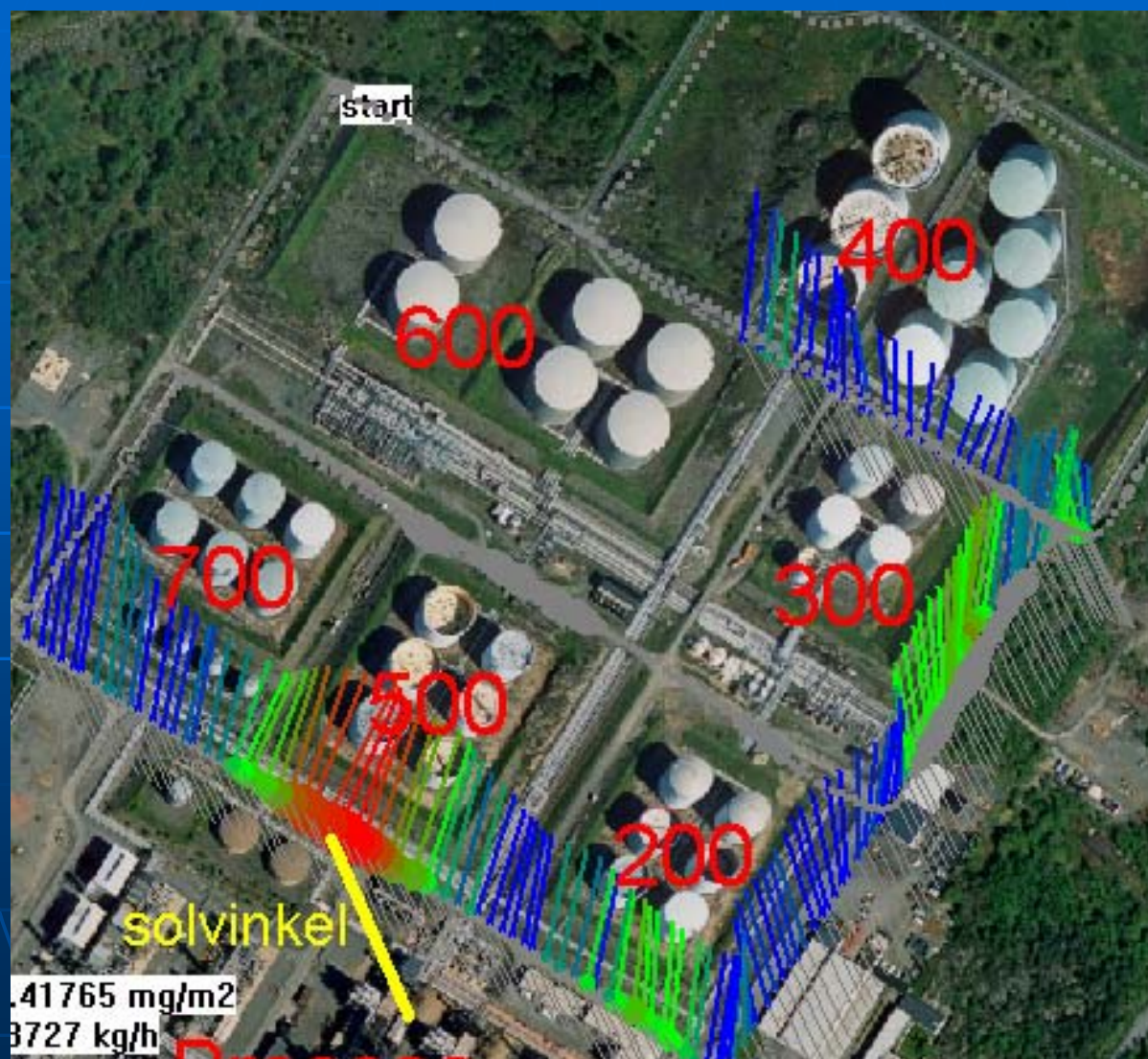
Refinery measurement



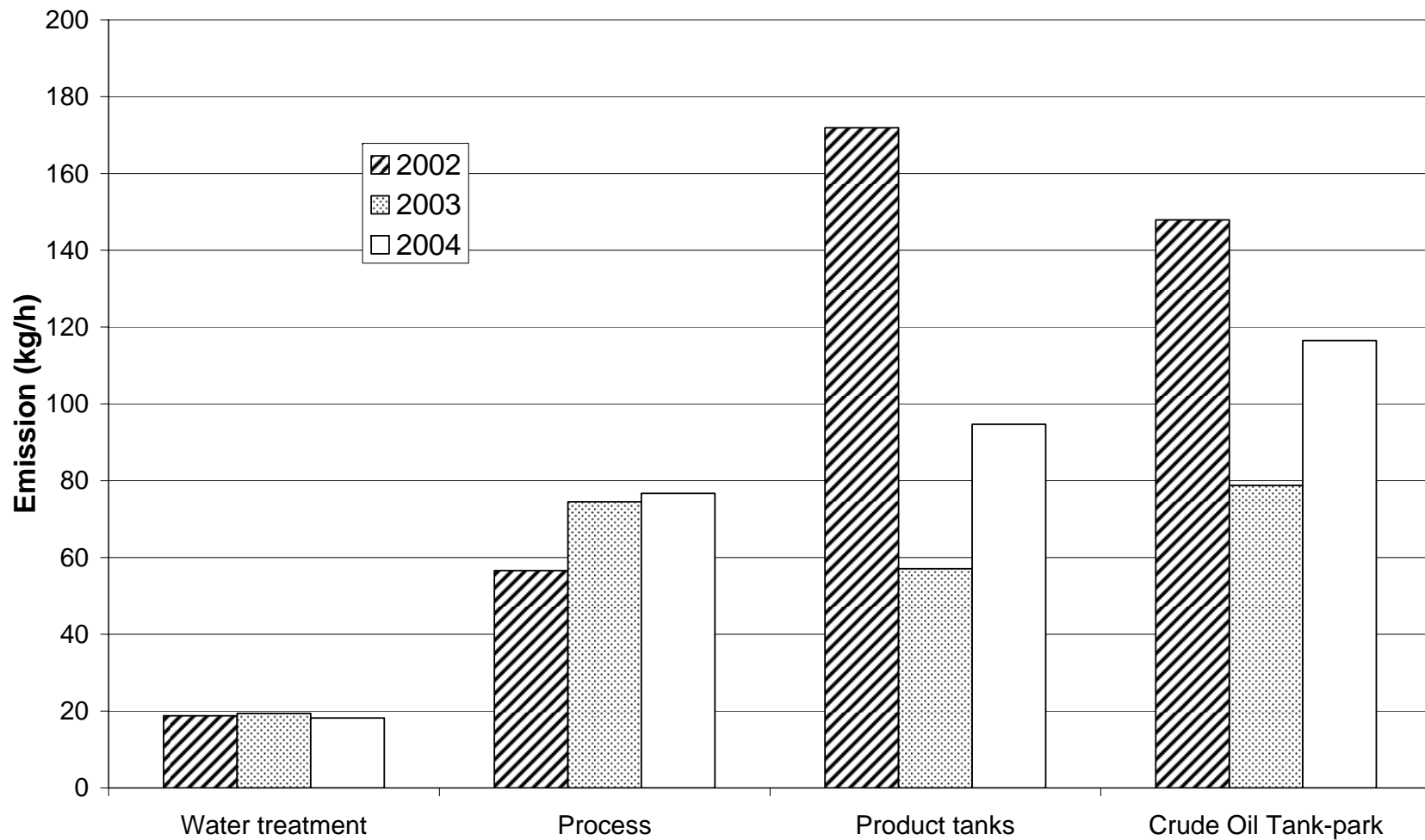
Crude oil tanks



Leakage search /screening



Area emissions (rescaled)



Total VOC emissions from 4 industrial sites

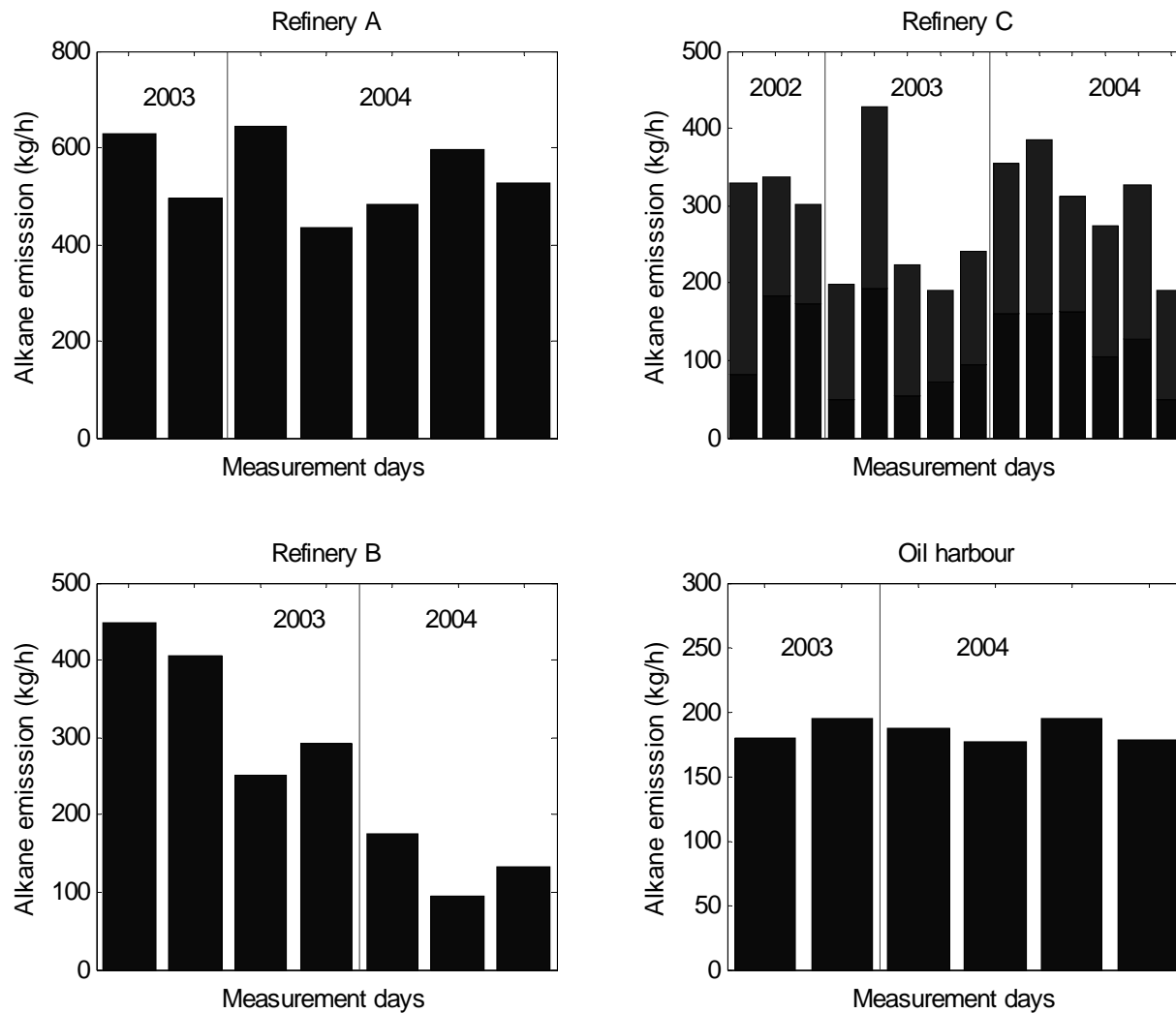


Figure 5. The figure shows the measured daily averaged total emission on each industry.

Three Swedish refineries measured twice over 3 years (KORUS)

- Alkane emissions (C4) typically 0.06 % of production
- Aromatic species 0.005% of production
- Intermittent emissions correspond to 5-10% of yearly emission
- Typically contributions to emission
 - Process area 30%
 - Crude oil 30%
 - Product Storage 30%
 - Water treatment 10%

Error budget and validation experiments

Error budget

- Retrieval method: 5-10%
- Lineparameters 5-10%
- Optical artifacts/interference 10-15%
- Wind field 15-25%
- Sum = 20-35%

Vind variation relative to 25 m (TAPM 3D-model)

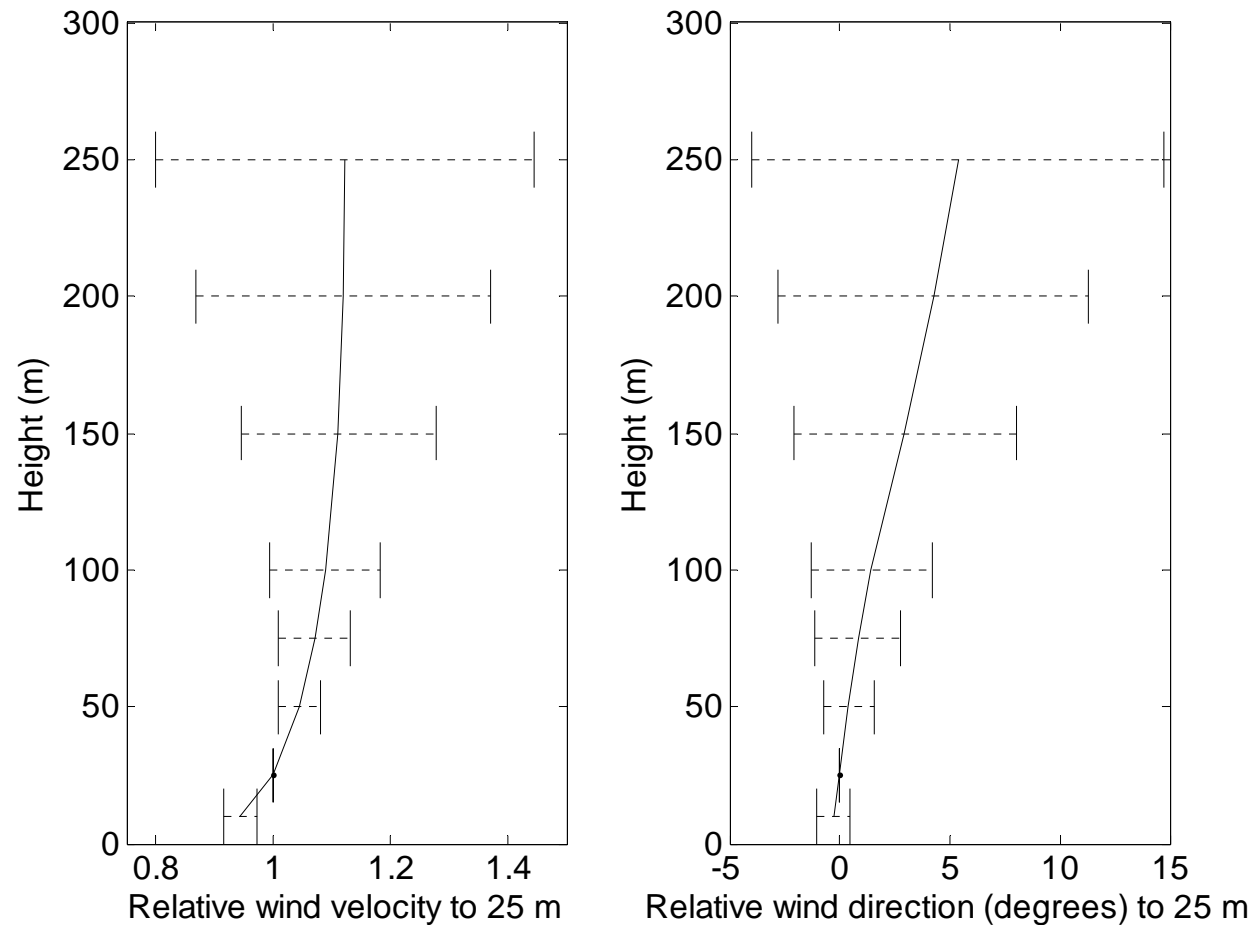
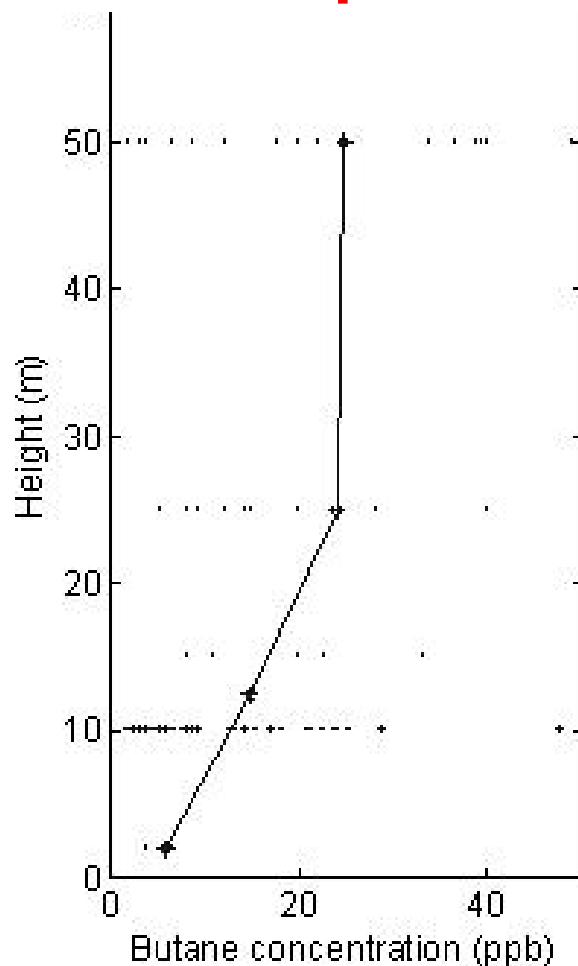


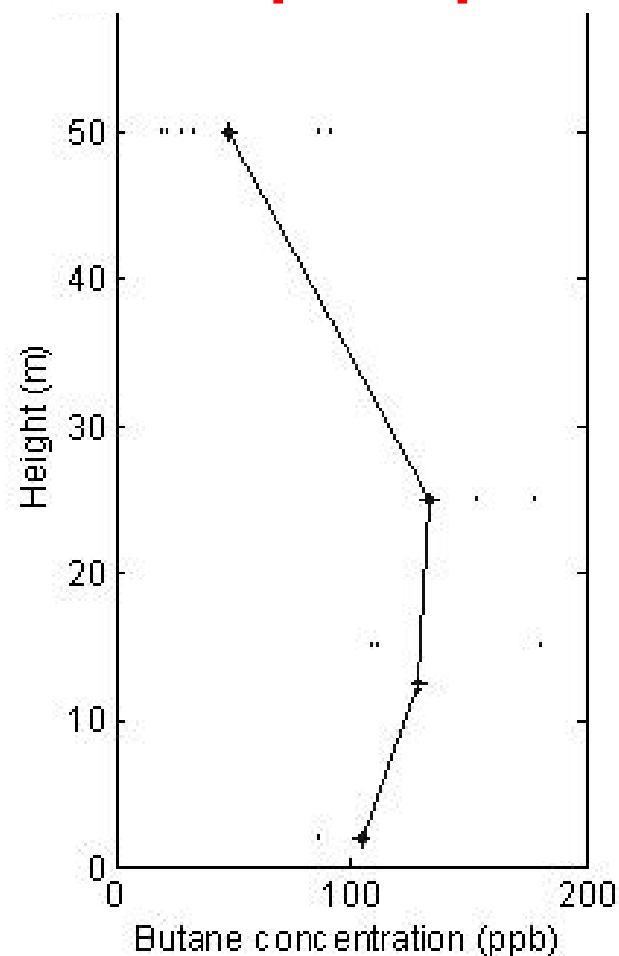
Figure 1. The figure shows the wind velocity and wind direction profile retrieved by simulation and averaged over daytime all sunny days with a wind-speed of 3-6 m/s at ground. The error bars indicate standard deviation between daily averages.

Measured height concentration profile of VOC downwind a refinery

Process plume



Tank park plume



Validation by conducting controlled tracer releases (SF₆) from a 17 m high mast.

Table 1. Summary for each day in year 2002, for which tracer release experiments measurements were conducted at the Åby field.

Day	Emitted SF₆ (kg/h)	Calculated average (kg/h)	Number of accepted traverses	Average wind speed (m/s)	Average wind direction	Error
May-22	1.9	2.3±1.3	4	4.9-8.6	152°-169°	21%
May-23	2.0	2.2±0.6	15	3.9-5.6	120°-142°	10%
June-03	2.0	1.6±0.9	16	2.7-5.3	235°-273°	-20%
June-04	1.9	2.0±1.4	9	5.9-7.8	152°-191°	5%

Validation by
conducting
controlled
tracer releases
(SF₆) from a
crude oil tank.

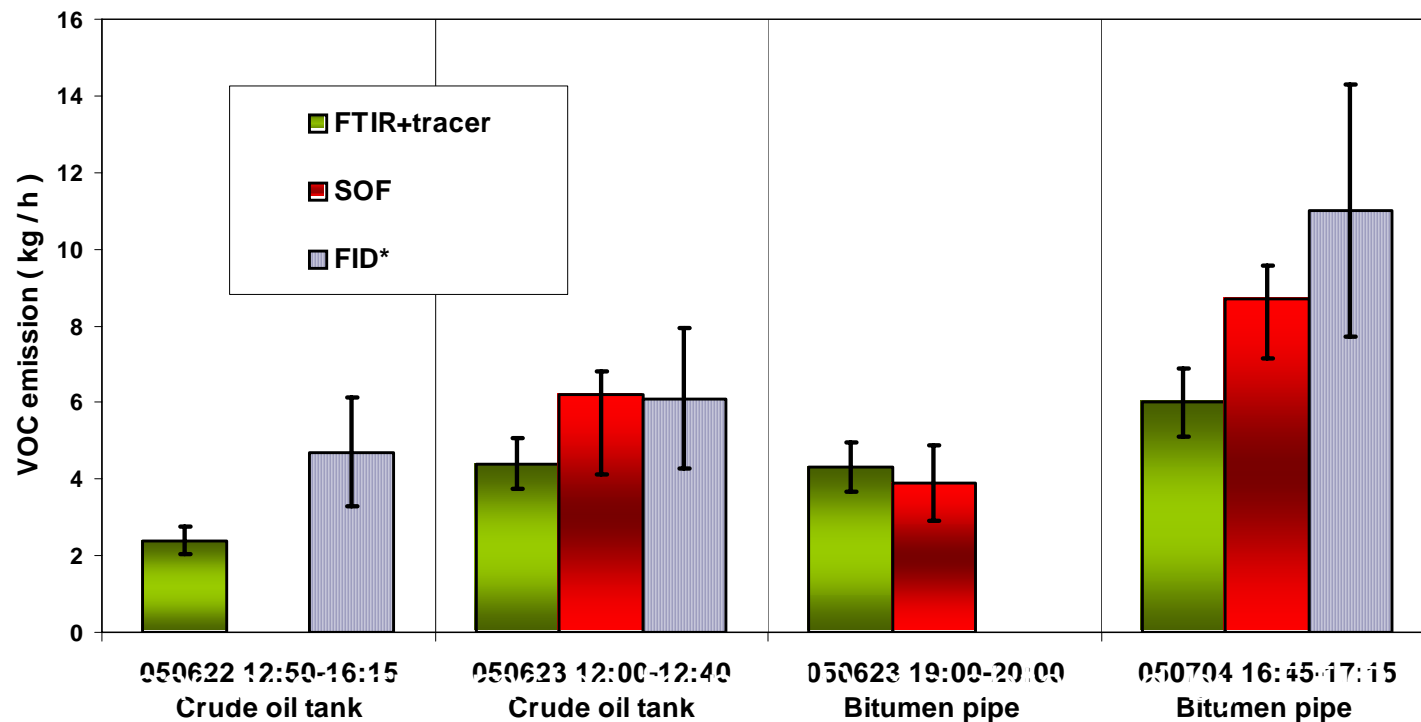
Average Distance: 30%
overestimation of flux

SF₆



Validation of 3 different techniques by conducting VOC emission measurements from a single crude oil tank with a single vent with forced ventilation

1. Extractive FTIR+tracer
2. SOF
3. FID+forced ventilation



*

acer

Comparison between SOF and DIAL, process area measurements Göteborg

	SOF kg/h	DIAL kg/h
<ul style="list-style-type: none">■ For oil refineries and oil depots the SOF and DIAL techniques seem comparable (within 30%)■ But considerable discrepancies for emissions from heavier oil (bitumen)		
2003	75 ± 20%	
2004	76 ± 20%	